

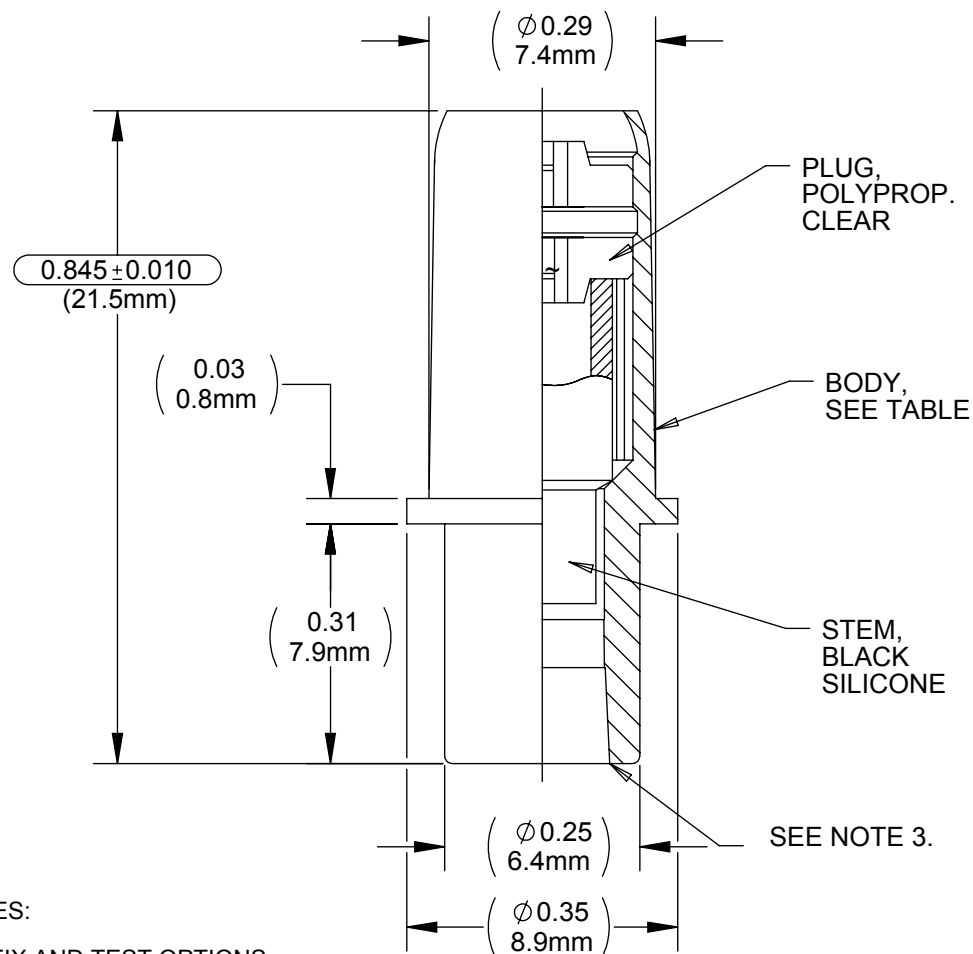
DRAWING NO.
CV24300AX

REV
C

Customer Drawing

Revision History

REV	DESCRIPTION (ECO)	DATE	APPROVED
B	UPDATE TESTING FOR "WT" SUFFIX ECN 4448	6/04/10	P.M.
C	CLARIFY TEST REQUIREMENTS FOR WT SUFFIX PER CUSTOMER REQUEST ECN 4480	7/12/10	AK



SUFFIX	BODY
W	ABS WHITE
WBM	ABS WHITE
WT	ABS WHITE

NOTES:

SUFFIX AND TEST OPTIONS:

- W: TEST REQ. 1 PSI WITH 0.1 ccpm MAX LEAK RATE.
- WBM: TEST REQ. 1 PSI WITH .0025 ccpm MAX LEAK RATE.
- WT: TEST REQ: 100% LEAK TEST @ 1 PSI WITH .0025 ccpm, MAX LEAK RATE.
100% PRESSURE DECAY TEST-10 PSI WITH 1.3, PSI MAX LEAK RATE.

QUALITY CRITERIA:

O.D. FLASH 0.015 MAX. (0.4MM)

GATE VESTIGE 0.01 MAX. (0.3MM)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm²
MAX. NO MORE THAN 3 PER PART.

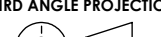
1. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
DIMENSIONS IN PARANTHESES ARE FOR REFERENCE ONLY.
2. ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSIONS IN
MILLIMETERS BELOW.
3. LUER COMPATIBLE WITH ISO594-1.

MOLDED PARTS:

GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE
PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL.
ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.

DRAWN BY	M.S.	DATE	-
APPROVED BY	J.W.	DATE	01-31-01
MATERIAL	AS NOTED		
FINISH			
UNLESS OTHERWISE SPECIFIED:		THIRD ANGLE PROJECTION	
DIMENSIONS ARE IN INCHES			
TOLERANCES:			
ANGULAR: ± 1°			
TWO PLACE DECIMAL ± .01			
THREE PLACE DECIMAL ± .005			



Halkey-Roberts

TITLE **CATHETER VALVE ASSY.**

SIZE **A** DRAWING NO. **CV24300AX** REV **C**

SCALE **4:1** DO NOT SCALE DRAWING SHEET **1 OF 2**

REV

C

Revision History

REV

DESCRIPTION (ECO)

DATE _____

APPROVED

SEE SHEET ONE

-

—

1

—

—

CLS2600HR
BLACK SILICONE

SHEET	2 OF 2
-------	--------

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE
PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL.
ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.

THREE PLACE DECIMAL $\pm .005$